SL(K) drill 15xD

General machining | **Add K (SLK) to the code for use on Cast Iron**

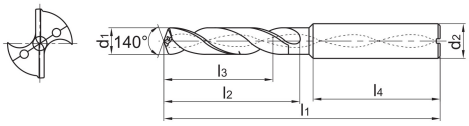
1588SL15C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1588SL15C-0300	✻	3	6	100	60	50	36	●
1588SL15C-0310	✻	3.1	6	105	65	55	36	●
1588SL15C-0320	✻	3.2	6	105	65	55	36	●
1588SL15C-0330	✻	3.3	6	105	65	55	36	●
1588SL15C-0340	✻	3.4	6	105	65	55	36	●
1588SL15C-0350	✻	3.5	6	105	65	55	36	●
1588SL15C-0360	✻	3.6	6	112	72	62	36	○
1588SL15C-0370	✻	3.7	6	112	72	68	36	●
1588SL15C-0380	✻	3.8	6	112	72	68	36	●
1588SL15C-0390	✻	3.9	6	112	72	68	36	●
1588SL15C-0400	✻	4	6	112	72	64	36	●
1588SL15C-0410	✻	4.1	6	120	80	72	36	●
1588SL15C-0420	✻	4.2	6	120	80	72	36	●
1588SL15C-0430	✻	4.3	6	120	80	72	36	○
1588SL15C-0440	✻	4.4	6	120	80	72	36	○
1588SL15C-0450	✻	4.5	6	120	80	72	36	●
1588SL15C-0460	✻	4.6	6	128	88	80	36	●
1588SL15C-0470	✻	4.7	6	128	88	80	36	○
1588SL15C-0480	✻	4.8	6	128	88	80	36	●
1588SL15C-0490	✻	4.9	6	128	88	80	36	●
1588SL15C-0500	✻	5	6	128	88	82	36	●
1588SL15C-0510	✻	5.1	6	136	96	90	36	●
1588SL15C-0520	✻	5.2	6	136	96	90	36	○
1588SL15C-0530	✻	5.3	6	136	96	90	36	●
1588SL15C-0540	✻	5.4	6	136	96	90	36	○
1588SL15C-0550	✻	5.5	6	136	96	90	36	●
1588SL15C-0560	✻	5.6	6	144	104	98	36	○
1588SL15C-0570	✻	5.7	6	144	104	98	36	○
1588SL15C-0580	✻	5.8	6	144	104	98	36	○
1588SL15C-0590	✻	5.9	6	144	104	98	36	○
1588SL15C-0600	✻	6	6	144	104	98	36	●
1588SL15C-0610	✻	6.1	8	152	112	103	36	○
1588SL15C-0620	✻	6.2	8	152	112	103	36	●
1588SL15C-0630	✻	6.3	8	152	112	103	36	○
1588SL15C-0640	✻	6.4	8	152	112	103	36	●
1588SL15C-0650	✻	6.5	8	152	112	103	36	●

● Ex stock ○ On demand

All articles SLK on demand

✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1588SL*	✔	✔	✔	✔	✔	
1588SLK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177

SL(K) drill 15xD

General machining | Add K (SLK) to the code for use on Cast Iron

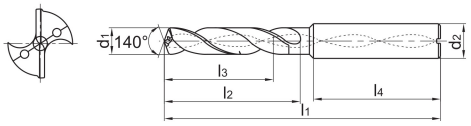
1588SL15C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1588SL15C-0660	✻	6.6	8	160	120	111	36	○
1588SL15C-0670	✻	6.7	8	160	120	111	36	●
1588SL15C-0680	✻	6.8	8	160	120	111	36	○
1588SL15C-0690	✻	6.9	8	160	120	111	36	○
1588SL15C-0700	✻	7	8	160	120	111	36	●
1588SL15C-0710	✻	7.1	8	170	130	118	36	●
1588SL15C-0720	✻	7.2	8	170	130	118	36	●
1588SL15C-0730	✻	7.3	8	170	130	118	36	○
1588SL15C-0740	✻	7.4	8	170	130	118	36	○
1588SL15C-0750	✻	7.5	8	170	130	118	36	○
1588SL15C-0760	✻	7.6	8	180	140	128	36	○
1588SL15C-0770	✻	7.7	8	180	140	128	36	○
1588SL15C-0780	✻	7.8	8	180	140	128	36	○
1588SL15C-0790	✻	7.9	8	180	140	128	36	○
1588SL15C-0800	✻	8	8	180	140	128	36	●
1588SL15C-0810	✻	8.1	10	194	150	138	40	○
1588SL15C-0820	✻	8.2	10	194	150	138	40	○
1588SL15C-0830	✻	8.3	10	194	150	138	40	○
1588SL15C-0840	✻	8.4	10	194	150	138	40	○
1588SL15C-0850	✻	8.5	10	194	150	138	40	●
1588SL15C-0860	✻	8.6	10	204	160	148	40	●
1588SL15C-0870	✻	8.7	10	204	160	148	40	○
1588SL15C-0880	✻	8.8	10	204	160	148	40	●
1588SL15C-0890	✻	8.9	10	204	160	148	40	○
1588SL15C-0900	✻	9	10	204	160	148	40	●
1588SL15C-0910	✻	9.1	10	216	172	160	40	○
1588SL15C-0920	✻	9.2	10	216	172	160	40	○
1588SL15C-0930	✻	9.3	10	216	172	160	40	●
1588SL15C-0940	✻	9.4	10	216	172	160	40	○
1588SL15C-0950	✻	9.5	10	216	172	160	40	●
1588SL15C-0960	✻	9.6	10	226	182	170	40	○
1588SL15C-0970	✻	9.7	10	226	182	170	40	○
1588SL15C-0980	✻	9.8	10	226	182	170	40	○
1588SL15C-0990	✻	9.9	10	226	182	170	40	○
1588SL15C-1000	✻	10	10	226	182	170	40	●
1588SL15C-1010	✻	10.1	12	240	190	178	45	○

● Ex stock ○ On demand
All articles SLK on demand
✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1588SL*	✔	✔	✔	✔	✔	
1588SLK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177

SL(K) drill 15xD

General machining | Add K (SLK) to the code for use on Cast Iron

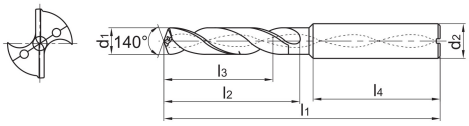
1588SL15C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1588SL15C-1020	✻	10.2	12	240	190	178	45	○
1588SL15C-1030	✻	10.3	12	240	190	178	45	○
1588SL15C-1040	✻	10.4	12	240	190	178	45	○
1588SL15C-1050	✻	10.5	12	240	190	178	45	○
1588SL15C-1060	✻	10.6	12	248	198	186	45	○
1588SL15C-1070	✻	10.7	12	248	198	186	45	○
1588SL15C-1080	✻	10.8	12	248	198	186	45	○
1588SL15C-1090	✻	10.9	12	248	198	186	45	○
1588SL15C-1100	✻	11	12	248	198	186	45	●
1588SL15C-1110	✻	11.1	12	262	212	200	45	○
1588SL15C-1120	✻	11.2	12	262	212	200	45	○
1588SL15C-1130	✻	11.3	12	262	212	200	45	○
1588SL15C-1140	✻	11.4	12	262	212	200	45	○
1588SL15C-1150	✻	11.5	12	262	212	200	45	●
1588SL15C-1160	✻	11.6	12	272	222	210	45	○
1588SL15C-1170	✻	11.7	12	272	222	210	45	○
1588SL15C-1180	✻	11.8	12	272	222	210	45	○
1588SL15C-1190	✻	11.9	12	272	222	210	45	○
1588SL15C-1200	✻	12	12	272	222	210	45	●

● Ex stock ○ On demand

All articles SLK on demand

✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1588SL*	✔	✔	✔	✔	✔	
1588SLK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177