NC-SPOTTING DRILLS

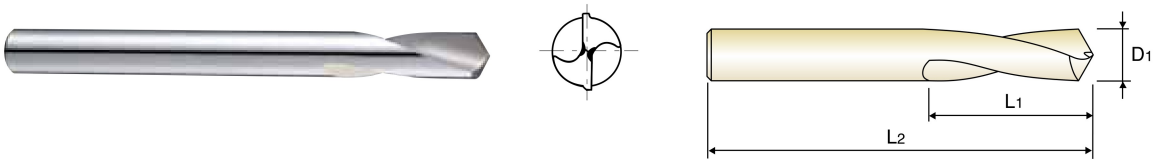
D2307 SERIES
D2322 SERIES

HSSCo8, NC-SPOTTING DRILLS 120°

HSSCo8, NC-ANBOHRER 120°
Forets HSSCo8 à pointer NC 120°
PUNTE A CENTRARE NC 120°, HSSCo8

▶ **Application** : For more precise centering work on NC/CNC Machines.
The large diameter of the tool permits chamfering work after centering continuously.

▶ **Verwendung** : Für positionsgenaues und schnelles Anbohren mit NC/CNC-Maschinen und Bearbeitungszentren, die Ausführung mit Spitzenwinkel 90° ermöglicht sowohl ein Zentrieren, als auch das Vorbohren für einen nächstgrößeren Durchmesser.



NC | HSS Co8 | h6 | h6 | 120° | P.276

Unit : mm

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D2307030	3.0	12	46
D2307040	4.0	12	55
D2307050	5.0	15	60
D2307060	6.0	20	66
D2307080	8.0	25	79
D2307100	10.0	25	89
D2307120	12.0	30	102
D2307160	16.0	35	115
D2307200	20.0	40	131

LONG LENGTH

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D2322060	6.0	20	140
D2322080	8.0	25	140
D2322100	10.0	25	170
D2322120	12.0	30	170

▶ TiN, TiCN and TiAlN are available on your request.

◎ : Excellent ○ : Good

P					H	M	K	N				S
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Stainless Steels	Cast Iron	Aluminum	Copper	Bronze	CFRP	Titanium
~HB225	HB225~325	HRc30~45	HRc45~55	HRc55~								
◎	◎					○		○		○		