SU(K) drill 8xD

General machining | Add K (SUK) to the code for use on Cast Iron

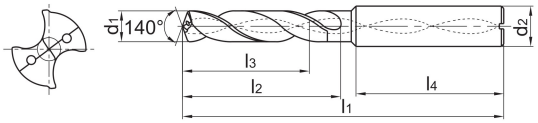
1538SU08C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1538SU08C-0300	✻	3	6	72	34	29	36	●
1538SU08C-0310	✻	3.1	6	72	34	29	36	●
1538SU08C-0320	✻	3.2	6	72	34	29	36	●
1538SU08C-0330	✻	3.3	6	72	34	29	36	●
1538SU08C-0340	✻	3.4	6	72	34	29	36	●
1538SU08C-0350	✻	3.5	6	72	34	29	36	●
1538SU08C-0360	✻	3.6	6	72	34	29	36	●
1538SU08C-0370	✻	3.7	6	72	34	29	36	●
1538SU08C-0380	✻	3.8	6	81	43	36	36	●
1538SU08C-0390	✻	3.9	6	81	43	36	36	●
1538SU08C-0400	✻	4	6	81	43	36	36	●
1538SU08C-0410	✻	4.1	6	81	43	36	36	●
1538SU08C-0420	✻	4.2	6	81	43	36	36	●
1538SU08C-0430	✻	4.3	6	81	43	36	36	●
1538SU08C-0440	✻	4.4	6	81	43	36	36	●
1538SU08C-0450	✻	4.5	6	81	43	36	36	●
1538SU08C-0460	✻	4.6	6	81	43	36	36	●
1538SU08C-0470	✻	4.7	6	81	43	36	36	●
1538SU08C-0480	✻	4.8	6	95	57	48	36	●
1538SU08C-0490	✻	4.9	6	95	57	48	36	●
1538SU08C-0500	✻	5	6	95	57	48	36	●
1538SU08C-0510	✻	5.1	6	95	57	48	36	●
1538SU08C-0520	✻	5.2	6	95	57	48	36	●
1538SU08C-0530	✻	5.3	6	95	57	48	36	●
1538SU08C-0540	✻	5.4	6	95	57	48	36	●
1538SU08C-0550	✻	5.5	6	95	57	48	36	●
1538SU08C-0560	✻	5.6	6	95	57	48	36	●
1538SU08C-0570	✻	5.7	6	95	57	48	36	●
1538SU08C-0580	✻	5.8	6	95	57	48	36	●
1538SU08C-0590	✻	5.9	6	95	57	48	36	●
1538SU08C-0600	✻	6	6	95	57	48	36	●
1538SU08C-0610	✻	6.1	8	114	76	66	36	●
1538SU08C-0620	✻	6.2	8	114	76	66	36	●
1538SU08C-0630	✻	6.3	8	114	76	66	36	●
1538SU08C-0640	✻	6.4	8	114	76	66	36	●
1538SU08C-0650	✻	6.5	8	114	76	66	36	●

● Ex stock ○ On demand

All articles SUK on demand

✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1538SU*	✔	✔	✔			
1538SUK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177

SU(K) drill 8xD

General machining | **Add K (SUK) to the code for use on Cast Iron**

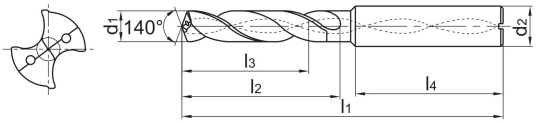
1538SU08C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1538SU08C-0660	✻	6.6	8	114	76	66	36	●
1538SU08C-0670	✻	6.7	8	114	76	66	36	●
1538SU08C-0680	✻	6.8	8	114	76	66	36	●
1538SU08C-0690	✻	6.9	8	114	76	66	36	●
1538SU08C-0700	✻	7	8	116	76	66	36	●
1538SU08C-0710	✻	7.1	8	116	76	66	36	●
1538SU08C-0720	✻	7.2	8	116	76	66	36	●
1538SU08C-0730	✻	7.3	8	116	76	66	36	●
1538SU08C-0740	✻	7.4	8	116	76	66	36	●
1538SU08C-0750	✻	7.5	8	116	76	66	36	●
1538SU08C-0760	✻	7.6	8	116	76	66	36	●
1538SU08C-0770	✻	7.7	8	116	76	66	36	●
1538SU08C-0780	✻	7.8	8	116	76	66	36	●
1538SU08C-0790	✻	7.9	8	116	76	66	36	●
1538SU08C-0800	✻	8	8	116	76	66	36	●
1538SU08C-0810	✻	8.1	10	142	95	83	40	●
1538SU08C-0820	✻	8.2	10	142	95	83	40	●
1538SU08C-0830	✻	8.3	10	142	95	83	40	●
1538SU08C-0840	✻	8.4	10	142	95	83	40	●
1538SU08C-0850	✻	8.5	10	142	95	83	40	●
1538SU08C-0860	✻	8.6	10	142	95	83	40	●
1538SU08C-0870	✻	8.7	10	142	95	83	40	●
1538SU08C-0880	✻	8.8	10	142	95	83	40	●
1538SU08C-0890	✻	8.9	10	142	95	83	40	●
1538SU08C-0900	✻	9	10	142	95	83	40	●
1538SU08C-0910	✻	9.1	10	142	95	83	40	●
1538SU08C-0920	✻	9.2	10	142	95	83	40	●
1538SU08C-0930	✻	9.3	10	142	95	83	40	●
1538SU08C-0940	✻	9.4	10	142	95	83	40	●
1538SU08C-0950	✻	9.5	10	142	95	83	40	●
1538SU08C-0960	✻	9.6	10	142	95	83	40	●
1538SU08C-0970	✻	9.7	10	142	95	83	40	●
1538SU08C-0980	✻	9.8	10	142	95	83	40	●
1538SU08C-0990	✻	9.9	10	142	95	83	40	●
1538SU08C-1000	✻	10	10	142	95	83	40	●
1538SU08C-1010	✻	10.1	12	162	114	99	45	●

● Ex stock ○ On demand

All articles SUK on demand

✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1538SU*	✔	✔	✔			
1538SUK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177

SU(K) drill 8xD

General machining | Add K (SUK) to the code for use on Cast Iron

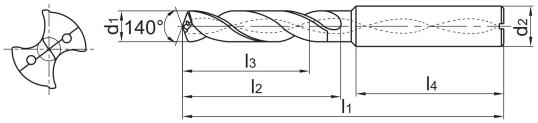
1538SU08C



– Type of shank DIN 6535HA
– Coolant exit, axial concentric



Internal coolant



Article	✻	Dimensions [mm]						Grade
		d_1 (m7)	d_2 (h6)	l_1	l_2	l_3	l_4	KDG303
1538SU08C-1020	✻	10.2	12	162	114	99	45	●
1538SU08C-1030	✻	10.3	12	162	114	99	45	●
1538SU08C-1040	✻	10.4	12	162	114	99	45	●
1538SU08C-1050	✻	10.5	12	162	114	99	45	●
1538SU08C-1060	✻	10.6	12	162	114	99	45	●
1538SU08C-1070	✻	10.7	12	162	114	99	45	●
1538SU08C-1080	✻	10.8	12	162	114	99	45	●
1538SU08C-1090	✻	10.9	12	162	114	99	45	●
1538SU08C-1100	✻	11	12	162	114	99	45	●
1538SU08C-1110	✻	11.1	12	162	114	99	45	●
1538SU08C-1120	✻	11.2	12	162	114	99	45	●
1538SU08C-1130	✻	11.3	12	162	114	99	45	●
1538SU08C-1140	✻	11.4	12	162	114	99	45	●
1538SU08C-1150	✻	11.5	12	162	114	99	45	●
1538SU08C-1160	✻	11.6	12	162	114	99	45	●
1538SU08C-1170	✻	11.7	12	162	114	99	45	●
1538SU08C-1180	✻	11.8	12	162	114	99	45	●
1538SU08C-1190	✻	11.9	12	162	114	99	45	●
1538SU08C-1200	✻	12	12	162	114	99	45	●
1538SU08C-1250	✻	12.5	14	178	133	116	45	●
1538SU08C-1270	✻	12.7	14	178	133	116	45	●
1538SU08C-1280	✻	12.8	14	178	133	116	45	●
1538SU08C-1300	✻	13	14	178	133	116	45	●
1538SU08C-1350	✻	13.5	14	178	133	116	45	●
1538SU08C-1400	✻	14	14	178	133	116	45	●
1538SU08C-1450	✻	14.5	16	204	152	132	48	●
1538SU08C-1480	✻	14.8	16	204	152	132	48	●
1538SU08C-1500	✻	15	16	204	152	132	48	●
1538SU08C-1550	✻	15.5	16	204	152	132	48	●
1538SU08C-1600	✻	16	16	204	152	132	48	●
1538SU08C-1650	✻	16.5	18	223	171	149	48	●
1538SU08C-1700	✻	17	18	223	171	149	48	●
1538SU08C-1750	✻	17.5	18	223	171	149	48	●
1538SU08C-1800	✻	18	18	223	171	149	48	●

● Ex stock ○ On demand

All articles SUK on demand

✻ With internal cooling

Application field

Type	P	M	K	N	S	H
1538SU*	✔	✔	✔			
1538SUK*			✔			

✔ Very suitable
✔ Suitable

System code C28 | Machining instructions C165 | Cutting data C122 | Nonstandard order C177