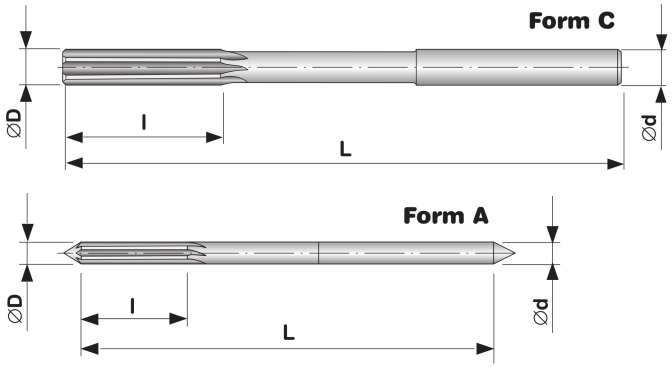
ČSN 221445

DIN 212

VÝSTRUŽNÍKY STROJNÍ S VÁLCOVOU STOPKOU S PŘÍMÝMI ZUBY
MACHINE REAMERS WITH STRAIGHT SHANK, STRAIGHT FLUTED
MASCHINEN-REIBAHLEN MIT ZYLINDRISCHEM SCHAFT, GERADEGENUTET

HSS	BLANC	FORM A 2,0 ÷ 5,5	FORM C 6,0 ÷ 16,0	H7, H8, H11	R		V 2,0 ÷ 5,5	F 6,0 ÷ 16,0		
Steel <1000 MPa	Stainless steel <850 MPa	Cast iron	Al/alloy	Cu/alloy	Plastics	Ti/alloy <850 MPa				





Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	l mm	∅d h9 mm		kg	Code 221445
B45020XV000S	2	49	11	2,0	4	0,001	2 HX 49/11
B45022XV000S	2,2	53	12	2,2	4	0,001	2,2 HX 53/12
B45025XV000S	2,5	57	14	2,5	4	0,002	2,5 HX 57/14
B45028XV000S	2,8	61	15	2,8	6	0,003	2,8 HX 61/15
B45030XV000S	3	61	15	3,0	6	0,003	3 HX 61/15
B45032XV000S	3,2	65	16	3,2	6	0,004	3,2 HX 65/16
B45035XV000S	3,5	70	18	3,5	6	0,005	3,5 HX 70/18
B45040XV000S	4	75	19	4,0	6	0,006	4 HX 75/19
B45045XV000S	4,5	80	21	4,5	6	0,009	4,5 HX 80/21
B45050XV000S	5	86	23	5,0	6	0,011	5 HX 86/23
B45055XV000S	5,5	93	26	5,5	6	0,016	5,5 HX 93/26
B45060XF000S	6	93	26	6,0	6	0,020	6 HX 93/26
B45070XF000S	7	109	31	7,0	6	0,028	7 HX 109/31
B45080XF000S	8	117	33	8,0	6	0,035	8 HX 117/33
B45090XF000S	9	125	36	9,0	6	0,050	9 HX 125/36
B45100XF000S	10	133	38	10,0	6	0,064	10 HX 133/38
B45110XF000S	11	142	41	10,0	6	0,085	11 HX 142/41
B45120XF000S	12	151	44	10,0	8	0,100	12 HX 151/44
B45130XF000S	13	151	44	10,0	8	0,120	13 HX 151/44
B45140XF000S	14	160	47	12,5	8	0,160	14 HX 160/47
B45150XF000S	15	162	50	12,5	8	0,168	15 HX 162/50
B45160XF000S	16	170	52	12,5	8	0,180	16 HX 170/52

Poznámka / Note / Notiz: HSS Co na zvláštní požadavek / Version HSS Co on the special request / Ausführung HSS Co auf besonderer Forderung
X = lícování výstružníku (7 = H7; 8 = H8; 1 = H11) / **X** = tolerances of reamer (7 = H7; 8 = H8; 1 = H11) /
X = Reibahlenpassung (7 = H7; 8 = H8; 1 = H11)

