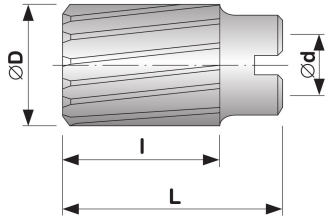
ČSN 221432

DIN 219

VÝSTRUŽNÍKY NÁSTRČNÉ SE ZUBY VE ŠROUBOVICI
SHELL REAMERS, SPIRAL-FLUTED
AUFSTECK-REIBAHLEN, DRALLGENUTET

HSS | BLANC | FORM B | R | H7, H8, H11 | F

Steel <1000 MPa | Stainless steel <850 MPa | Cast iron | Al/alloy | Cu/alloy | Plastics | Ti/alloy <850 MPa





Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	l mm	∅d mm		kg	Code 221432
B32025XF000S	25	45	32	13	10	0,090	25**X**
B32026XF000S	26	45	32	13	10	0,100	26**X**
B32027XF000S	27	45	32	13	10	0,110	27**X**
B32028XF000S	28	45	32	13	10	0,120	28**X**
B32029XF000S	29	45	32	13	10	0,130	29**X**
B32030XF000S	30	45	32	13	10	0,140	30**X**
B32031XF000S	31	50	36	16	10	0,160	31**X**
B32032XF000S	32	50	36	16	10	0,170	32**X**
B32034XF000S	34	50	36	16	10	0,185	34**X**
B32035XF000S	35	50	36	16	10	0,200	35**X**
B32036XF000S	36	56	40	19	10	0,230	36**X**
B32038XF000S	38	56	40	19	10	0,260	38**X**
B32040XF000S	40	56	40	19	10	0,290	40**X**
B32042XF000S	42	56	40	19	12	0,330	42**X**
B32044XF000S	44	63	45	22	12	0,435	44**X**
B32045XF000S	45	63	45	22	12	0,455	45**X**
B32046XF000S	46	63	45	22	12	0,475	46**X**
B32048XF000S	48	63	45	22	12	0,495	48**X**
B32050XF000S	50	63	45	22	12	0,515	50**X**
B32052XF000S	52	71	50	27	12	0,640	52**X**
B32055XF000S	55	71	50	27	12	0,760	55**X**
B32058XF000S	58	71	50	27	12	0,830	58**X**
B32060XF000S	60	71	50	27	14	0,900	60**X**
B32062XF000S	62	80	56	32	14	0,970	62**X**
B32063XF000S	63	80	56	32	14	1,100	63**X**
B32065XF000S	65	80	56	32	14	1,160	65**X**
B32068XF000S	68	80	56	32	14	1,340	68**X**
B32070XF000S	70	80	56	32	14	1,500	70**X**
B32072XF000S	72	90	63	40	14	1,670	72**X**
B32075XF000S	75	90	63	40	14	1,810	75**X**
B32078XF000S	78	90	63	40	14	2,150	78**X**
B32080XF000S	80	90	63	40	14	2,240	80**X**
B32082XF000S	82	90	63	40	14	2,450	82**X**
B32085XF000S	85	90	63	40	14	2,590	85**X**
B32088XF000S	88	100	71	50	16	3,100	88**X**
B32090XF000S	90	100	71	50	16	3,170	90**X**
B32092XF000S	92	100	71	50	16	3,280	92**X**
B32095XF000S	95	100	71	50	16	3,430	95**X**
B32098XF000S	98	100	71	50	16	4,150	98**X**
B32100XF000S	100	100	71	50	16	4,170	100**X**

Poznámka / Note / Notiz: pro upínání slouží držáky ČSN 241210 (DIN 217) / arbors ČSN 241210 (DIN 217) are used for clamping / für das Spannen die Halter ČSN 241210 (DIN 217)
X = lícování výstružníku (7 = H7; 8 = H8; 1 = H11) / **X** = tolerances of reamer (7 = H7; 8 = H8; 1 = H11) /
X = Reibahlenpassung (7 = H7; 8 = H8; 1 = H11)

