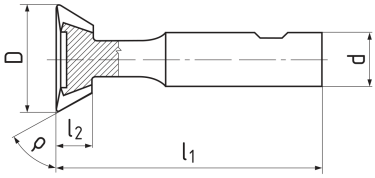
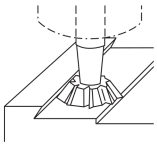
Frézy úhlové čelní

EN Dovetail milling cutters
DE Winkel-Stirnfräser
RU Фрезы угловые торцовые

DIN 1835A | DIN 1835B | DIN 1833A | DIN 1833C | λ=0° γ=0° | HSS Co5

3302 | 3302









ρ ± 30′	D js 16	d h 6	l_1	l_2	z	330205	330215
45	16	12	60	4	10	.045160	.045160
45	20	12	63	5	10	.045200	.045200
45	25	12	67	6,3	10	.045250	.045250
45	32	16	71	8	12	.045320	.045320
45	36	16	80	8	12	.045360	.045360
45	40	16	80	10	12	.045400	.045400
50	16	12	60	5	10	.050160	.050160
50	20	12	63	6,3	10	.050200	.050200
50	25	12	67	8	10	.050250	.050250
55	16	12	60	5,6	10	.055160	.055160
55	20	12	63	7,1	10	.055200	.055200
55	25	12	67	9	10	.055250	.055250
60	16	12	60	6,3	10	.060160	.060160
60	20	12	63	8	10	.060200	.060200
60	25	12	67	10	10	.060250	.060250
60	32	16	71	12,5	12	.060320	.060320
60	40	16	80	16	12	.060400	.060400

Řezné podmínky / Cutting conditions / Schnittbedingungen / Условия резания

Material		A_p	A_e	V_c	fz (mm/z) Ø 16	Ø 20	Ø 25	Ø 32
	330205							
P.1	≤ 600 N/mm²			37,5	0,07	0,075	0,08	0,090
P.2	≤ 850 N/mm²			32,5	0,07	0,075	0,08	1,090
P.3	≤ 1100 N/mm²			18	0,07	0,075	0,08	2,090
S.2	≤ 1250 N/mm²			9	0,049	0,0525	0,056	5,090

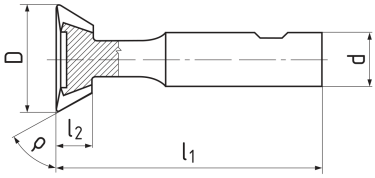
Frézy úhlové čelní

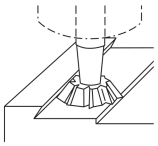
EN Dovetail milling cutters
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DIN 1835A | DIN 1835B | DIN 1833A | DIN 1833C | λ=0° γ=0° | HSS Co5

3302

3302









ρ ± 30'	D js 16	d h 6	l_1	l_2	z	330205	330215
65*	16	12	60	6,3	10	.065160	.065160
65*	25	12	67	10	12	.065250	.065250
70*	16	12	60	7	10	.070160	.070160
70*	20	12	63	9	10	.070200	.070200
70*	25	16	67	11	10	.070250	.070250
75*	16	12	60	8	10	.075160	.075160
75*	25	12	67	10	12	.075250	.075250
80*	16	12	60	8	10	.080160	.080160
80*	25	12	67	10	12	.080250	.080250
85*	16	12	60	8	10	.085160	.085160
85*	25	12	67	10	12	.085250	.085250

*) ≠ DIN 1833

Řezné podmínky / Cutting conditions / Schnittbedingungen / Условия резания

Material		A_p	A_e	V_c	fz (mm/z) Ø 16	Ø 20	Ø 25	Ø 32
	330205							
P.1	≤ 600 N/mm²			37,5	0,07	0,075	0,08	0,090
P.2	≤ 850 N/mm²			32,5	0,07	0,075	0,08	1,090
P.3	≤ 1100 N/mm²			18	0,07	0,075	0,08	2,090
S.2	≤ 1250 N/mm²			9	0,049	0,0525	0,056	5,090