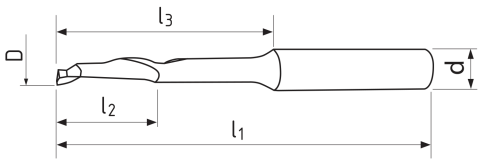
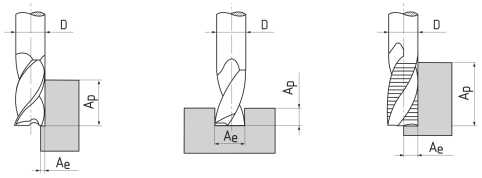
# Frézy válcové čelní | dlouhé, jednobřité

EN End mills | long, 1 tooth cut over centre
DE Schaftfräser | Lang, 1 Schneide über Mitte
RU Фрезы концевые с цилиндрическим хвостовиком | длинные, с центрорежущим зубом

DIN 1835A | ZPS-FN Norm | typ W | λ=30° γ=20° | HSS Co5

## 1014






| D k 12 | d h 6 | $l_1$ | $l_2$ | $l_3$ | z | 101405 |
|---|---|---|---|---|---|---|
| 4 | 8 | 80 | 16 | 45 | 1 | .040 |
| 5 | 8 | 80 | 16 | 45 | 1 | .050 |
| 5 | 8 | 120 | 16 | 84 | 1 | .050120 |
| 6 | 8 | 90 | 16 | 45 | 1 | .060 |
| 8 | 8 | 100 | 30 | 70 | 1 | .080 |
| 8 | 8 | 120 | 16 | 90 | 1 | .080120 |

**Řezné podmínky** / Cutting conditions / Schnittbedingungen / Условия резания

| Material | | Ap | Ae | Vc | fz (mm/z) Ø 3 | Ø 6 | Ø 8 | Ø 10 |
|---|---|---|---|---|---|---|---|---|
| N.2 | Si ≤ 12% | | | 160-260 | 0,0056 | 0,0126 | 0,0168 | 0,021 |