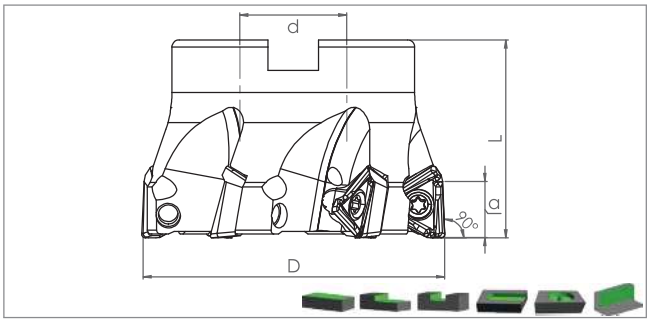




Ordering Code	Item Designation	Dimensions (mm)						Master Insert*
	TK90 3PKT 1004.. / 1505..		*D*	*Z*	*d*	*L*	*a*	
SM48997	TK90 3PKT10 D40 A16 Z05-H	✓	40	5	16	40	7	3PKT 1004..
SM49000	TK90 3PKT10 D50 A22 Z06-H	✓	50	6	22	40	7	
SM49017	TK90 3PKT10 D63 A22 Z07-H	✓	63	7	22	40	7	
SM00593	TK90 3PKT15 D40 A16 Z04-H	✓	40	4	16	40	11	3PKT 1505..
SM32163	TK90 3PKT15 D50 A22 Z05-H	✓	50	5	22	40	11	
SM32187	TK90 3PKT15 D63 A22 Z06-H	✓	63	6	22	40	11	
SM32200	TK90 3PKT15 D80 A27 Z08-H	✓	80	8	27	50	11	
SM40496	TK90 3PKT15 D100 A32 Z09-H	✓	100	9	32	50	11	
SM40502	TK90 3PKT15 D125 B40 Z12	-	125	12	40	63	11	

Cooling mounting screw is optional / See Page "526" for cooling mounting screws.
İçten su vermeli montaj vidaları opsiyoneldir. / Bkz. Sayfa "526" İçten su vermeli montaj vidaları için.

Size Designation	Master Insert*	Spare Parts		
		Screw	Torx Key	Screw Torque Value
				N·m
D20 - D63	3PKT 1004..	SSV M3x6-9507	STK-T08-9908	1,9
D40 - D125	3PKT 1505..	SSV M4x10-9514	STK-T15-9910	3,9

**Body corners should be modified for R2 and more radius inserts / R2 ve üstü radyüslü uçlarda takımın modifiye edilmesi gerekmektedir. ■
*Suitable Insert brand is TGTC